SECTION FAX FRONT AXLE c

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FAX

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2WD

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS >

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SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000006205702

Use chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference			EAX-7	I	FAX-6	NVH in FAX and FSU sections	NVH in WT section	NVH in WT section	NVH in BR section	NVH in ST section	C FA> E
Possible cause	and SUSPECTED PART	S	Improper installation, looseness	Parts interference	Wheel bearing damage	FRONT AXLE AND FRONT SUSPENSION	TIRE	ROAD WHEEL	BRAKE	STEERING	G H J
		Noise	×	×	×	×	×	×	×	×	
0		Shake	×	×	×	×	×	×	×	×	K
		Vibration	×	×	×	×	×		1	×	- *
Symptom	FRONT AXLE	Shimmy	×	×		×	×	×	×	×	
		Judder	×			×	×	×	×	×	L
	1	Poor quality ride or handling	×	×	1	1	×	1	1	1	

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< PRECAUTION >

PRECAUTION PRECAUTIONS

Precautions Necessary for Steering Wheel Rotation After Battery Disconnection

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[2WD]

CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Before removing and installing any control units, first turn the ignition switch to the LOCK position, then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables. **NOTE:**

Supply power using jumper cables if battery is discharged.

- Turn the ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.
- 4. Perform the necessary repair operation.
- 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- 6. Perform self-diagnosis check of all control units using CONSULT.

PREPARATION

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< PREPARATION > PREPARATION PREPARATION **Commercial Service Tool**

Tool name	Description	С
Power tool	Loosening bolts and nuts	
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		G
		Н
		I
		J
		К
		L
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[2WD]

Inspection

MOUNTING INSPECTION

Make sure that the mounting conditions (looseness, backlash) of each component and component conditions (wear, damage) are normal.

WHEEL BEARING INSPECTION

• Move wheel hub and bearing assembly in the axial direction by hand. Make sure there is no looseness of wheel bearing.

Standard

Axial end play

: Refer to FAX-9, "Wheel Bearing".

• Rotate wheel hub and bearing assembly and make sure that is no unusual noise or other irregular conditions. If there is any of irregular conditions, replace wheel hub and bearing assembly.

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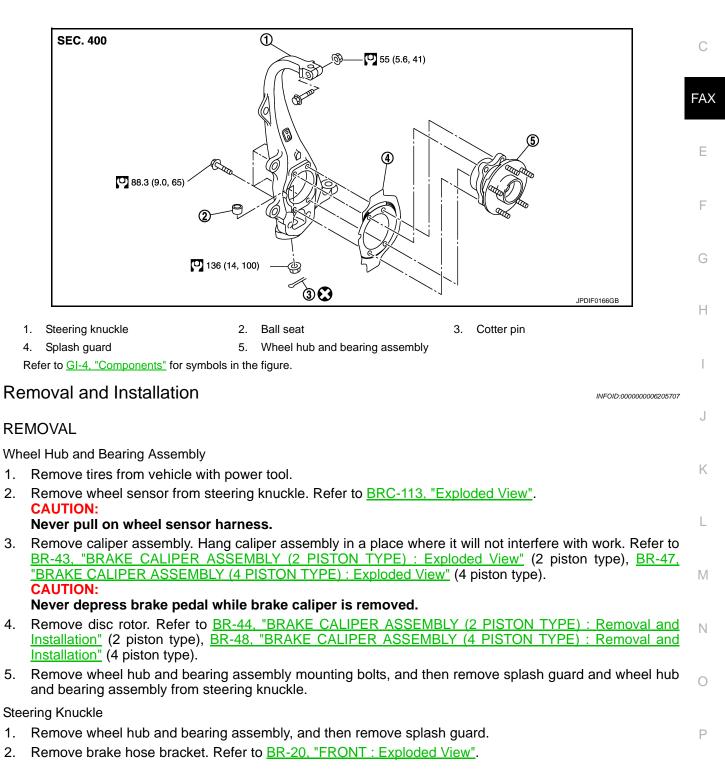
< REMOVAL AND INSTALLATION >

REMOVAL AND INSTALLATION FRONT WHEEL HUB AND KNUCKLE

Exploded View

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INFOID:000000006205706



FRONT WHEEL HUB AND KNUCKLE

< REMOVAL AND INSTALLATION >

- 3. Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- 4. Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- 5. Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- 6. Separate upper link from steering knuckle.
- Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover.
 CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

8. Remove steering knuckle form vehicle.

INSTALLATION

Note the following, and install in the reverse order of the removal.

- Perform the final tightening of each of parts under conditions, which were removed when removing wheel hub and bearing assembly and steering knuckle.
- Never reuse cotter pin.

Inspection

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[2WD]

INSPECTION AFTER REMOVAL

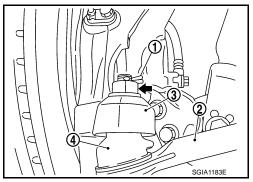
Check components for deformation, cracks, and other damage. Replace if necessary.

Ball Joint Inspection

Check boots of transverse link and steering outer socket ball joint for breakage, axial play, and torque. Refer to <u>FSU-7, "Inspection"</u> and <u>ST-32, "2WD : Inspection"</u>.

INSPECTION AFTER INSTALLATION

- Check wheel sensor harness for proper connection. Refer to <u>BRC-113</u>, "Exploded View".
- Check wheel alignment. Refer to <u>FSU-8, "Inspection"</u>.
- Adjust neutral position of steering angle sensor. Refer to <u>BRC-8</u>, "ADJUSTMENT OF STEERING ANGLE <u>SENSOR NEUTRAL POSITION : Special Repair Requirement"</u>.



SERVICE DATA AND SPECIFICATIONS (SDS) [2WD] SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS) Wheel Bearing

Item	Standard	C
Axial end play	0.05 mm (0.002 in) or less	0

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [AWD]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000006205710

Use chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference page				FAX-27	I	FAX-17	I	FAX-15	NVH in FAX and FSU sections	Refer to FRONT AXLE in this chart.	NVH in WT section	NVH in WT section	Refer to DRIVE SHAFT in this chart.	NVH in BR section	NVH in ST section
Possible cause and SUSPECTED PARTS			Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	Wheel bearing damage	FRONT AXLE AND FRONT SUSPENSION	FRONT AXLE	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING
	DRIVE	Noise	×	×				×	×	×	×	×		×	×
	SHAFT	Shake	×		×			×	×	×	×	×		×	×
		Noise				×	×	×	×		×	×	×	×	×
Symptom		Shake				×	×	×	×		×	×	×	×	×
Cymptom	FRONT	Vibration				×	×	×	×		×		×		×
	AXLE	Shimmy				×	×		×		×	×		×	×
		Judder				×			×		×	×		×	×
		Poor quality ride or handling				×	×		×		×	×			

 \times : Applicable

< PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precautions Necessary for Steering Wheel Rotation After Battery Disconnection

CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Before removing and installing any control units, first turn the ignition switch to the LOCK position, then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation pro-

OPERATION PROCEDURE

- Connect both battery cables.
 NOTE: Supply power using jumper cables if battery is discharged.
- Turn the ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.

FAX-11

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PRECAUTIONS

< PRECAUTION >

- 4. Perform the necessary repair operation.
- 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- 6. Perform self-diagnosis check of all control units using CONSULT.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.

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Precautions for Drive Shaft

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- Observe the following precautions when disassembling and assembling drive shaft.
- Never disassemble joint sub-assembly because it is non-overhaul parts.
- Perform work in a location which is as dust-free as possible.
- Clean the parts, before disassembling and assembling.
- Prevent the entry of foreign objects during disassembly of the service location.
- Reassemble disassembled parts carefully in the correct order. If work is interrupted, a clean cover must be placed over parts.
- Use paper waste. Fabric shop cloths must not be used because of the danger of lint adhering to parts.
- Clean disassembled parts (except for rubber parts) with kerosene which shall be removed by blowing with air or wiping with paper waste.



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PREPARATION

< PREPARATION > PREPARATION

PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	C
KV40107300		Installing boot band	FAX
(-) Boot band crimping tool			
g			E
	ZZA1229D		F
KV40107500		Removing drive shaft	
(–) Drive shaft attachment			G
			Н
	ZZA1230D		
KV38107900 (–)		Installing drive shaft	1
Protector a: 32 mm (1.26 in) dia.			J
	PDIA1183J		
KV38100500 (_)		Installing drive shaft plug	——— K
Drift a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.	a b A		L
	ZZA0701D		M
KV38102200		Installing drive shaft plug	
(–) Drift	a		Ν
a: 90 mm (3.54 in) dia. b: 31 mm (1.22 in) dia.	b		0
			_
	ZZA0920D		P

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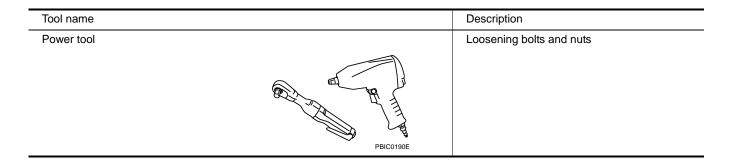
PREPARATION

< PREPARATION >

Commercial Service Tool

INFOID:000000006205716

[AWD]



PERIODIC MAINTENANCE FRONT WHEEL HUB AND KNUCKLE

Inspection

MOUNTING INSPECTION

Make sure that the mounting conditions (looseness, backlash) of each component and component conditions (wear, damage) are normal.

WHEEL BEARING INSPECTION

• Move wheel hub and bearing assembly in the axial direction by hand. Make sure there is no looseness of FAX wheel bearing.

Standard

Axial end play : Refer to FAX-29, "Wheel Bearing".

- Rotate wheel hub and bearing assembly and make sure that is no unusual noise or other irregular conditions. If there is any of irregular conditions, replace wheel hub and bearing assembly.

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< PERIODIC MAINTENANCE >

FRONT DRIVE SHAFT

Inspection

[AWD]

- Check drive shaft mounting point and joint for looseness and other damage.
- Check boot for cracks and other damage.
 - **CAUTION:**

Replace entire drive shaft assembly when noise or vibration occurs from drive shaft.

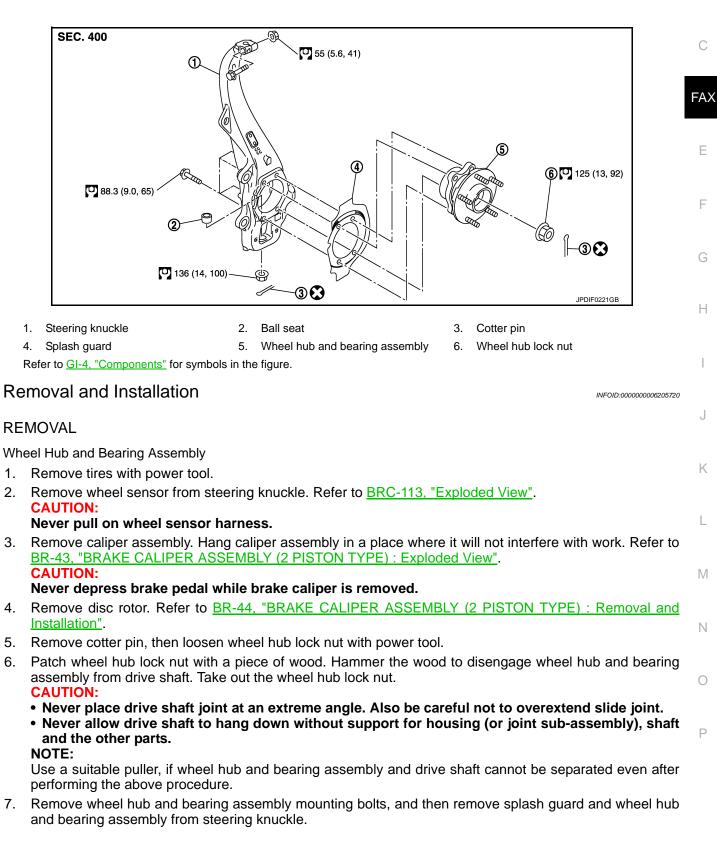
< REMOVAL AND INSTALLATION > REMOVAL AND INSTALLATION

FRONT WHEEL HUB AND KNUCKLE

Exploded View

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Steering Knuckle

FRONT WHEEL HUB AND KNUCKLE

< REMOVAL AND INSTALLATION >

- 1. Remove wheel hub and bearing assembly, and then remove splash guard.
- 2. Remove brake hose bracket. Refer to <u>BR-20, "FRONT : Exploded View"</u>.
- Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- 5. Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- 6. Separate upper link from steering knuckle.
- 7. Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover.

CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

8. Remove steering knuckle form vehicle.

INSTALLATION

Note the following, and install in the reverse order of the removal.

- Perform the final tightening of each of parts under unladen conditions, which were removed when removing wheel hub and bearing assembly and steering knuckle.
- Never reuse cotter pin.

Inspection

INSPECTION AFTER REMOVAL

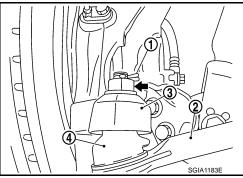
Check components for deformation, cracks, and other damage. Replace if necessary.

Ball Joint Inspection

Check boots of transverse link and steering outer socket ball joint for breakage, axial play, and torque. Refer to <u>FSU-37, "Inspection"</u> and <u>ST-42, "AWD : Inspection"</u>.

INSPECTION AFTER INSTALLATION

- 1. Check the wheel sensor harness for proper connection. Refer to <u>BRC-113, "Exploded View"</u>.
- 2. Check the wheel alignment. Refer to FSU-30, "Inspection".
- 3. Adjust neutral position of steering angle sensor. Refer to <u>BRC-8, "ADJUSTMENT OF STEERING ANGLE</u> <u>SENSOR NEUTRAL POSITION : Special Repair Requirement"</u>.

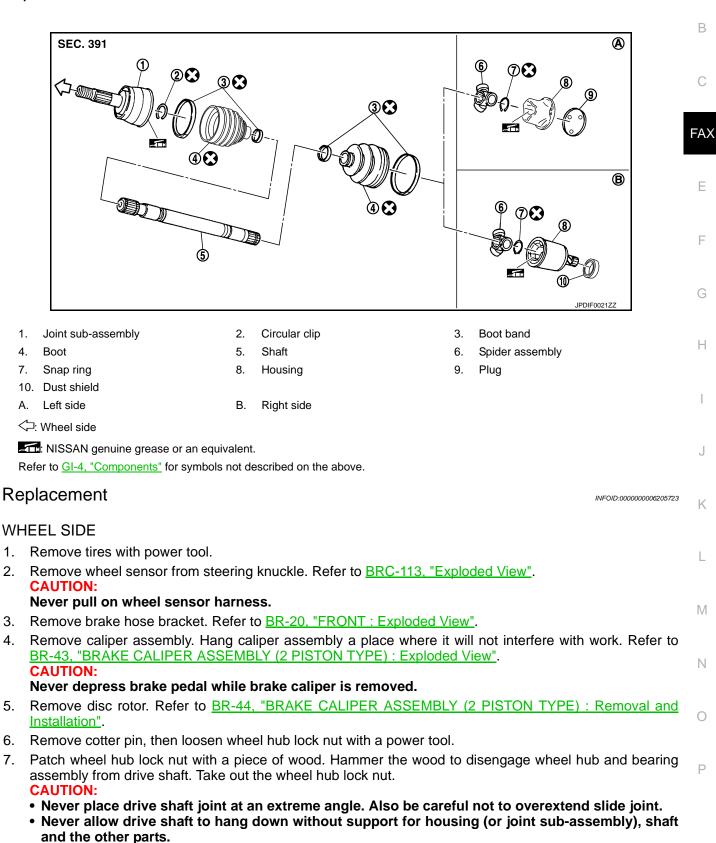


< REMOVAL AND INSTALLATION >

FRONT DRIVE SHAFT BOOT

Exploded View

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NOTE:

Use a suitable puller if wheel hub and bearing assembly and drive shaft cannot be separated even after performing the above procedure.

FAX-19

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< REMOVAL AND INSTALLATION >

- 8. Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

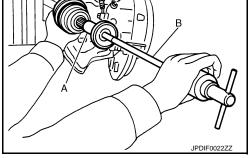
- 10. Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover.
 CAUTION:
 Temporarily tighten the nut to prevent damage to threads

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- 12. Remove drive shaft from wheel hub and bearing assembly.
- 13. Remove boot bands, and then remove boot from joint sub-assembly.
- Screw a drive shaft puller (A) into joint sub-assembly screw part to a length of 30 mm (1.18 in) or more. Support drive shaft with one hand and pull out joint sub-assembly with a sliding hammer (B) from shaft.

CAUTION:

- Align a sliding hammer and drive shaft and remove them by pulling firmly and uniformly.
- If joint sub-assembly cannot be pulled out, try after removing drive shaft from vehicle.



- 15. Remove the circular clip (1) from shaft.
- 16. Remove boot from shaft.
- 17. Clean the old grease on joint sub-assembly with paper waste.
- Fill serration slot joint sub-assembly with NISSAN genuine grease or equivalent until the serration slot and ball groove become full to the brim.
 CAUTION:

After applying grease, use a paper waste to wipe off old grease that has oozed out.

19. Install boot and boot bands to shaft.

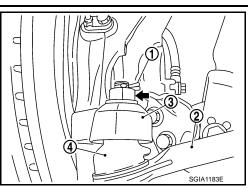
CAUTION:

- Wrap serration on shaft with tape to protect the boot from damage.
- Never reuse boot and boot band.
- 20. Remove the tape wrapped around the serration on shaft.
- 21. Position circular clip on groove at the shaft edge.

CAUTION: Never reuse circular clip. NOTE:

Drive joint inserter is recommended when installing circular clip.

22. Align both center axles of the shaft edge and joint sub-assembly. Then assemble shaft with circular clip joint sub-assembly.



[AWD]

< REMOVAL AND INSTALLATION >

23. Install joint sub-assembly (1) to shaft using plastic hammer.

Confirm that joint sub-assembly is correctly engaged while rotating drive shaft.

24. Apply the balance of the specified amount of grease into the boot inside from large diameter side of boot.

Standard

Grease amount

: Refer to FAX-29, "Drive Shaft".

 Install the boot securely into grooves (indicated by "*" marks) shown in the figure.
 CAUTION:

If grease adheres to the boot mounting surface (with "*" mark) on the shaft or joint sub-assembly, boot may come off. Remove all grease from the surface.

26. To prevent the deformation of the boot, adjust the boot installation length (L) to the specified value shown below by inserting the suitable tool into inside of the boot from the large diameter side of the boot and discharging the inside air.

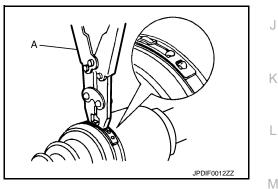
Standard

Boots installed length (L)

: Refer to FAX-29, "Drive Shaft".

CAUTION:

- If the boot installation length is outside the standard, it may cause breakage of boot.
- Be careful not to touch the inside of the boot with a tip of tool.
- Secure the large and small ends of the boot with boot bands using the boot band crimping tool (A) [SST: KV40107300 (-)].

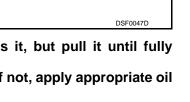


NOTE:

Secure boot band so that dimension (M) meets the specification as shown in the figure.

Dimension (M) : 2.0 – 3.0 mm (0.079 – 0.118 in)

- 28. Secure joint sub-assembly and shaft, and then make sure that they are in the correct position when rotating boot. Install them with boot band when boot installation positions become incorrect.
- 29. Insert drive shaft to wheel hub and bearing assembly, and then temporarily tighten wheel hub lock nut. CAUTION:
 - The drive shaft is press-fit. When assembling the shaft, never press it, but pull it until fully seated by tightening the wheel hub lock nut.
 - Check that anticorrosive oil is applied to the thread of the drive shaft. If not, apply appropriate oil such as engine oil.



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< REMOVAL AND INSTALLATION >

- If sufficient oil is not applied to the thread of the drive shaft, the wheel hub lock nut may be seized and the tightening torque reaches the specified limit prematurely. It may cause looseness or abnormal noises.
- 30. Install transverse link to steering knuckle. Refer to FAX-17, "Exploded View".
- 31. Install steering outer socket to steering knuckle. Refer to ST-33, "AWD : Exploded View".
- 32. Install disc rotor. Refer to <u>BR-44</u>, "<u>BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)</u> : <u>Removal and Instal-</u> <u>lation</u>".
- 33. Install caliper assembly to steering knuckle. Refer to <u>BR-43, "BRAKE CALIPER ASSEMBLY (2 PISTON</u> <u>TYPE) : Exploded View"</u>.
- 34. Install brake hose bracket to steering knuckle. Refer to <u>BR-20, "FRONT : Exploded View"</u>.
- 35. Install wheel sensor to steering knuckle. Refer to BRC-113, "Exploded View".
- 36. Tighten the wheel hub lock nut to the specified torque. Refer to FAX-17, "Exploded View".
- 37. Install cotter pin.
 - CAUTION:
 - Never reuse cotter pin.
 - Bend it at the root sufficiently to prevent any looseness.

< REMOVAL AND INSTALLATION >

FRONT DRIVE SHAFT

Exploded View

REMOVAL

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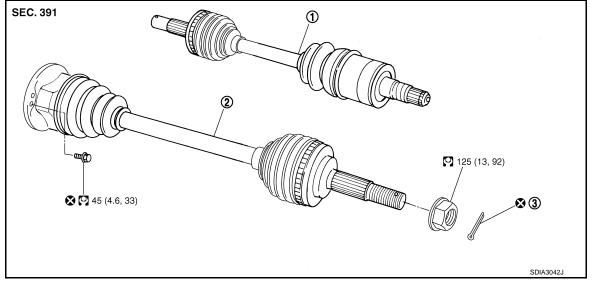
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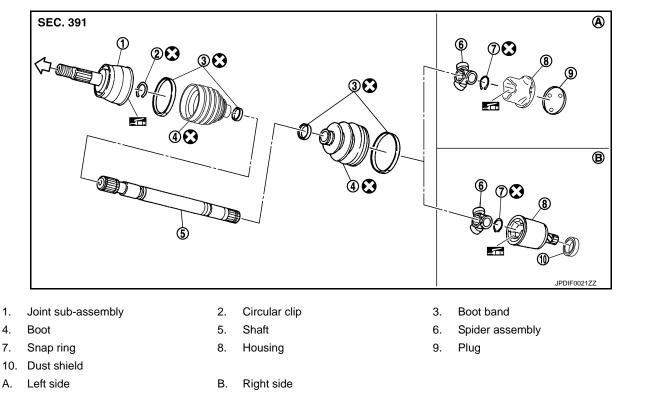




 1. Drive shaft (right side)
 2. Drive shaft (left side)
 3. Cotter pin

 Refer to GI section for symbols in the figure.
 3. Cotter pin

DISASSEMBLY



C: Wheel side

ET: NISSAN genuine grease or an equivalent.

Refer to GI-4. "Components" for symbols not described on the above.

< REMOVAL AND INSTALLATION >

Removal and Installation

REMOVAL

Left Side

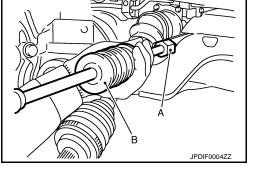
- 1. Refer to the procedure from 1 to 12 in FAX-19. "Replacement".
- 2. Remove shock absorber from transverse link with power tool. Refer to FSU-31, "Exploded View".
- 3. Remove fixing bolts and nuts, and then remove drive shaft from vehicle.

Right Side

- 1. Refer to the procedure from 1 to 12 in FAX-19. "Replacement".
- 2. Remove shock absorber from transverse link with power tool. Refer to FSU-31, "Exploded View".
- 3. Remove drive shaft from front final drive.
 - Remove drive shaft from front final drive using the drive shaft attachment (A) [SST:KV40107500 (-)] and a sliding hammer (B) while inserting tip of the drive shaft attachment between housing and front final drive.

CAUTION:

Never place drive shaft joint at an extreme angle when removing drive shaft. Also be careful not to overextend slide joint.



INSTALLATION

Left Side

Install in the reverse order of removal.

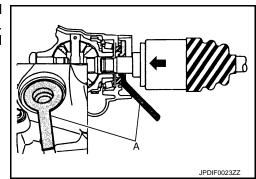
Right Side

Note the following, and install in the reverse order of removal.

CAUTION:

Always replace front final drive oil seal with new one when installing drive shaft. Refer to <u>DLN-122</u>, <u>"RIGHT SIDE : Exploded View"</u>.

 Place the protector (A) [SST:KV38107900 (-)] onto front final drive to prevent damage to the oil seal while inserting drive shaft. Slide drive shaft sliding joint and tap with a hammer to install securely.



Disassembly and Assembly

DISASSEMBLY

Front Final Drive Side

- Fix shaft with a vise.
 CAUTION:
 Protect shaft when fixing with a vise using aluminum or copper plates.
- 2. Remove boot bands, and then remove boot from housing.
- 3. Put matching marks on housing and shaft, and then pull out housing from shaft. CAUTION:

Use paint or similar substance for matching marks. Never scratch the surfaces.

FAX-24

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< REMOVAL AND INSTALLATION >

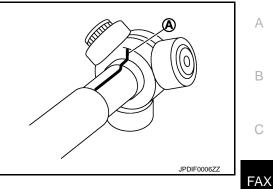
Put matching marks (A) on the spider assembly and shaft. 4. CAUTION: Use paint or similar substance for matching marks. Never scratch the surfaces.

А

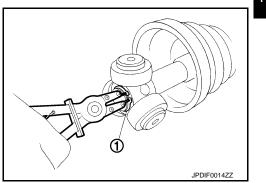
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- Remove snap ring (1), and then remove spider assembly from 5. the shaft.
- Remove boot from the shaft.
- 7. Remove dust shield from housing. (right side)
- 8. If plug needs to be removed, move boot to wheel side, and take it out with a plastic hammer. (left side)



Wheel Side

 Fix shaft with a vise. CAUTION:

Protect shaft when fixing with a vise using aluminum or copper plates.

- Remove boot bands, and then remove boot from joint sub-assembly.
- 3. Screw the drive shaft puller (A) 30 mm (1.18 in) or more into the thread of joint sub-assembly, and pull joint sub-assembly with a sliding hammer (B) from shaft. **CAUTION:**
 - If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace shaft and joint sub assembly as a set.
 - Align sliding hammer and drive shaft and remove them by pulling directory.
- 4. Remove circular clip from shaft.
- 5 Remove boot from shaft.
- Clean old grease on joint sub-assembly with paper waste while rotating ball cage.

ASSEMBLY

Front Final Drive Side

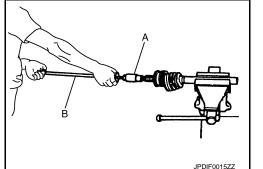
- 1. Clean old grease on housing with paper waste.
- If plug (1) has been removed, use a drift to press in a new one. 2. (left side)

Press

A: Drift [SST: KV38100500 (-)] B: Drift [SST: KV38102200 (–)]

Install new boot and boot bands to shaft. **CAUTION:**

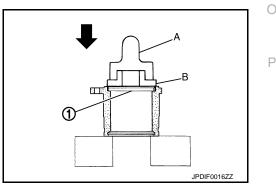
• Wrap serration on shaft with tape to protect boot from damage.



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< REMOVAL AND INSTALLATION >

• Never reuse boot and boot band.

- 4. Remove the tape wrapped around the serration on shaft.
- 5. To install the spider assembly (1), align it with the matching marks (A) on the shaft (2) during the removal, and direct the serration mounting surface (B) to the shaft.

- 6. Secure spider assembly onto shaft with snap ring (1).
- 7. Apply the appropriate amount of grease to spider assembly and sliding surface.
- 8. Assemble the housing onto spider assembly, and apply the balance of the specified amount grease.

Standard

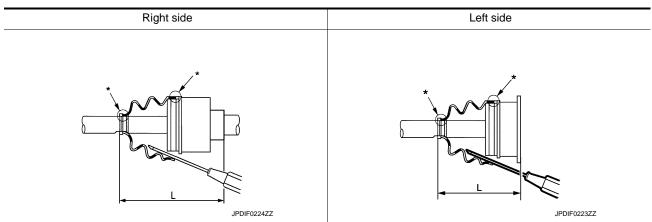
Grease amount

- 9. Align matching marks painted when housing was removed.
- 10. Install boot securely into grooves (indicated by "*" marks) shown in the figure.

: Refer to FAX-29, "Drive Shaft".

CAUTION:

If grease adheres to the boot mounting surface (with "*" mark) on shaft or housing, boot may come off. Remove all grease from the surface.



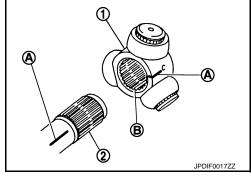
11. To prevent the deformation of the boot, adjust the boot installation length (L) to the value shown below by inserting the suitable tool into the inside of boot from the large diameter side of boot and discharging inside air.

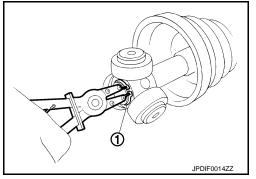
Standard

Boots installed length (L) : Refer to FAX-29, "Drive Shaft".

CAUTION:

- If the boot installation length is outside the standard, it may cause breakage of boot.
- Be careful not to touch the inside of the boot with the tip of tool.
- 12. Install new larger and smaller boot bands securely.

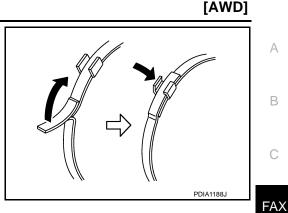




< REMOVAL AND INSTALLATION >

a. For one-touch clamp band

i. Secure the large and small ends of a boot with new boot bands as shown in the figure.



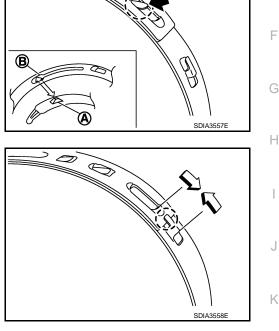
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- b. For low profile type band
- Put boot band in the groove on drive shaft boot. Then fit pawls
 (() into holes to temporary installation.

NOTE:

For the large diameter side, fit projection (A) and guide slit (B) at first.

- ii. Pinch projection on the band with suitable pliers to tighten band.
- iii. Insert tip of band below end of the pawl.
- 13. Secure housing and shaft, and then make sure that they are in the correct position when rotating boot. Install them with new boot band when the mounting positions become incorrect.
- 14. Install dust cover to housing. (right side) CAUTION: Never reuse dust cover.



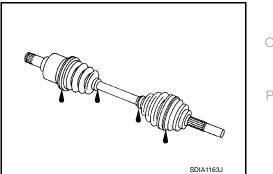
Wheel Side

For further details on the installation procedure, refer to the installation procedure of "Replacement" for the drive shaft boot.

Inspection

INSPECTION AFTER REMOVAL

- Move joint up/down, left/right, and in the axial directions. Check for motion that is not smooth and for significant looseness.
- Check boot for cracks, damage, and leakage of grease.
- Disassemble drive shaft and exchange malfunctioning part if there is a non-standard condition.



INSPECTION AFTER DISASSEMBLY

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< REMOVAL AND INSTALLATION >

Shaft

Check shaft for runout, cracks, or other damage. Replace if necessary.

Joint Sub-Assembly (Wheel Side)

Check the following:

- Joint sub-assembly for rough rotation and excessive axial looseness.
- The inside of the joint sub-assembly for entry of foreign material.
- Joint sub-assembly for compression scars, cracks, and fractures inside of joint sub-assembly.

Replace joint sub-assembly if there are any non-standard conditions of components.

Housing and Spider assembly (Front Final Drive side)

Replace housing and spider assembly if there is scratching or wear of housing roller contact surface or spider roller contact surface.

NOTE:

Housing and spider assembly are used in a set.

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Wheel Bearing

Item

Joint

Item	Standard	
Axial end play	0.05 mm (0.002 in) or less	C
Drive Shaft	INFOID:000000006205725	

Standard Wheel side

Grease quantity	Left side	77 – 97 g (2.72 – 3.42 oz)	95 – 105 g (3.36 – 3.70 oz)
Grease quantity	Right side	11 – 91 y (2.12 – 3.42 02)	113 – 123 g (3.99 – 4.33 oz)
Boots installed length	Left side	136 mm (5.35 in)	152 mm (5.98 in)
Boots installed length	Right side	130 mm (5.35 m)	158.6 mm (6.24 in)

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Revision: 2011 November

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Front final drive side

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